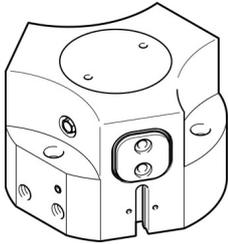


# Three-point gripper HGDD-63-A

Part number: 1163046

FESTO



## Data sheet

Feature	Value
Size	63
Stroke per gripper jaw	10 mm
Max. interchangeability	≤0.2 mm
Max. gripper jaw angular play ax, ay	≤0.1 deg
Max. gripper jaw backlash Sz	≤0.05 mm
Rotational symmetry	≤0.2 mm
Pneumatic gripper repetition accuracy	≤0.05 mm
Type code	HGDD
Number of gripper jaws	3
Mounting position	Any
Mode of operation	Double-acting
Gripper function	3-point
Structural design	Inclined plane Positively driven motion sequence
Position sensing	For proximity sensor
Symbol	00991894
Total gripping force at 6 bar, opening	1746 N
Total gripping force at 6 bar, closing	1659 N
Operating pressure	3 bar ... 8 bar
Operating pressure for sealing air	0 bar ... 0.5 bar
Max. operating frequency of pneumatic gripper	≤4 Hz
Min. opening time at 6 bar	115 ms
Min. closing time at 6 bar	145 ms
Operating medium	Compressed air as per ISO 8573-1:2010 [7:4:4]
Information on operating and pilot media	Operation with oil lubrication possible (required for further use)
Corrosion resistance class (CRC)	2 - Moderate corrosion stress
Degree of protection	IP65
Ambient temperature	5 °C ... 60 °C
Gripping force per gripper jaw at 6 bar, opening	582 N
Gripping force per gripper jaw at 6 bar, closing	553 N
Mass moment of inertia	29 kgcm <sup>2</sup>
Maximum force on gripper jaw Fz, static	2300 N
Maximum torque on gripper jaw, Mx static	70 Nm
Maximum torque on gripper jaw, My static	45 Nm
Maximum torque on gripper jaw, Mz static	50 Nm
Relubrication interval for guidance elements	5 MioCyc

<b>Feature</b>	<b>Value</b>
Max. mass per external gripper finger	440 g
Product weight	2175 g
Type of mounting	Optionally: With through-hole and dowel pin With internal thread and dowel pin
Sealing air pneumatic connection	M5
Pneumatic connection	G1/8
Note on materials	RoHS-compliant
Cover cap material	High-alloy stainless steel
Housing material	Wrought aluminum alloy Smooth anodized
Gripper jaw material	Steel Hardened